



## PANELIST BIOGRAPHY



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Shauna S. Brennan is founder and principal of Brennan General Counsel Group, PLLC. Ms. Brennan provides legal advice in real estate matters, including acquisition and development issues and agreements, 1031 tax-deferred exchanges, disposition agreements, leases, construction contracts, zoning, permits, and other governmental processes.

She earned her J.D. degree from Notre Dame Law School, where she was a member of Notre Dame Law Review. Ms. Brennan is admitted to practice in Washington, Nevada, Maryland, and the District of Columbia.